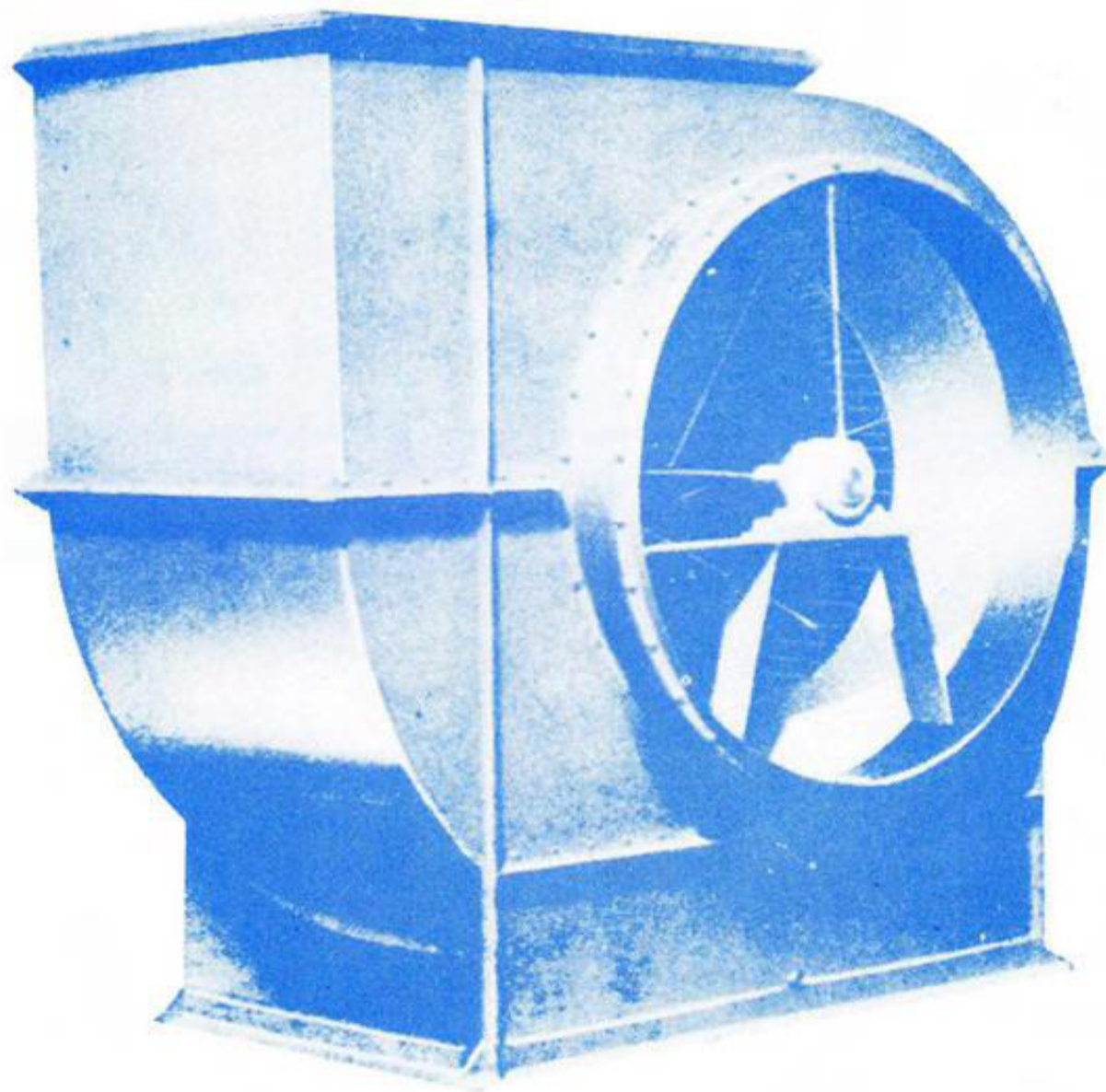


Wind Force System



SIRROCCO FAN



Furyoku Kiko Co., Ltd.

Email: info@wind-force.co.jp



Even though Sirocco Fan is smaller than other fans, it generates same amount of air and wind pressure. Because structure impeller (runner) is designed not to run at high speed, fan is not capable of issuing high wind pressure (in case of 100 mmAq). Fan can be used such as ventilation, heating and cooling system, dust exhausting, drying system, and other application.

The standard shape of fan is designed for general uses. Moreover, it is convenient to setup because bearing stand and casing are combined in one piece. This sturdy structure of Sirocco Fan satisfies all buyers.

In particular, when motor's resistance against noise and vibration levels is lower than expected as a consequence of overloading. Limit Load Conoidal Fan is recommended as damper to secure high air volume and performance.

Casing

Casing is combined flat steel, mountain-shaped steel, and plate steel to be strongly reinforced. In addition, we will also customize structure or material with upper or lower requirements.

Impeller (Runner)

48~64 sheet wings are riveted and welded to main plate and the outer plate is designed hydrodynamic reasonably to have rigidity. Thus, reinforced outer plate performs perfect balance and less vibration to ensure sufficient safety at high-speed rotation.

Bearing

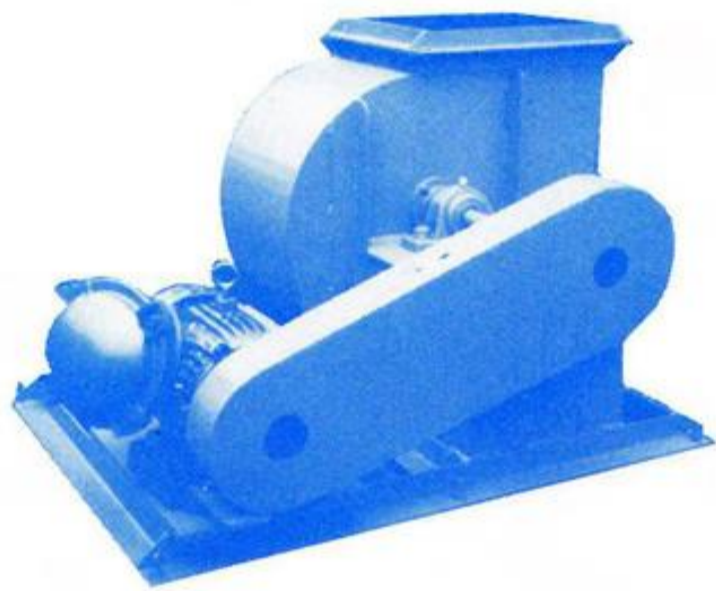
Bearing is equipped finest outer ring with heat-resistant ball-bearing and oil-resistant synthetic rubber seal. The shaft saddle outer bearing ring is self-aligning, excellent dust-proof, and moisture-proof. Therefore, it can operate confidence extremely even in adverse conditions in one year with sufficient supplementing grease.

Model Hanging

OP	Single suction, both sides bearing, cantilevered pulley belt hanging
WP	Double suction, both sides bearing, cantilevered pulley belt hanging
OCW	Single suction, one sides bearing, double equity pulley belt hanging
OW	Double suction, one sides bearing, cantilevered pulley belt hanging
ME	Single suction, motor directly connected to the bearing cup ring
MCP	Single suction, one side bearing, coupling motor
MPP	Single suction, one side bearing, coupling motor
MPO	Single suction, one side bearing, coupling motor



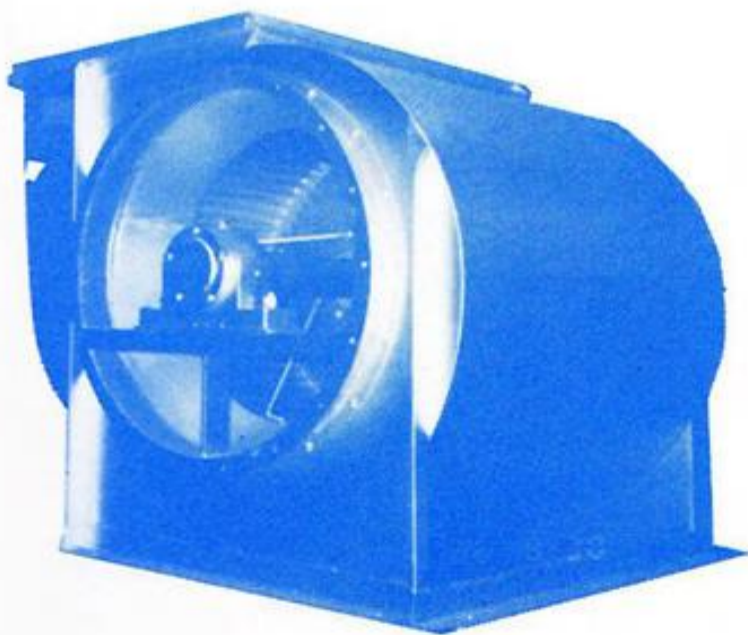
SIRROCCO FAN



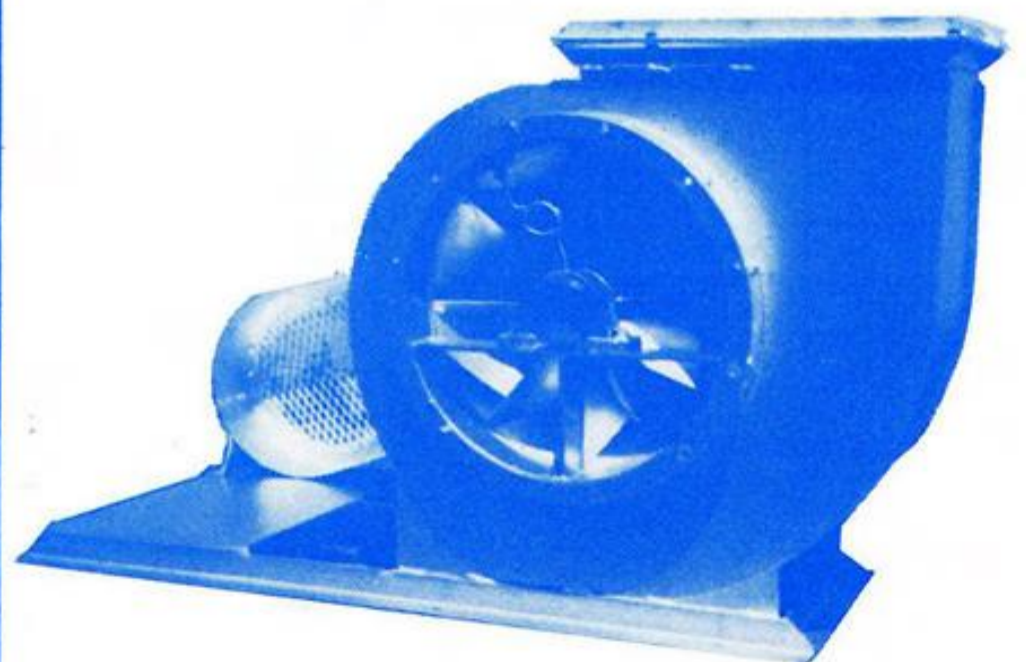
OW Type
(Attached fundamental floor base)



OW Type



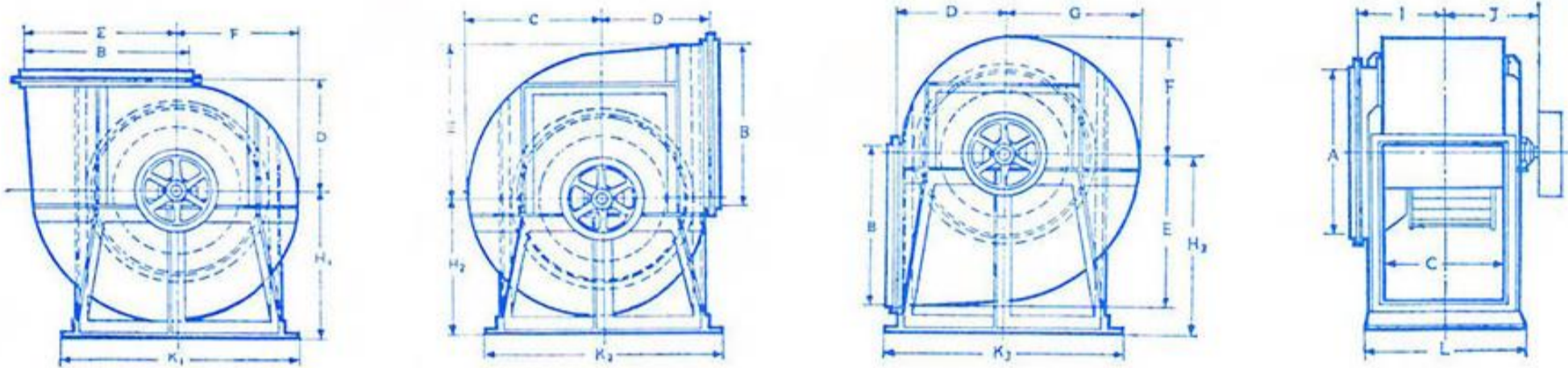
DS Type



LW Type



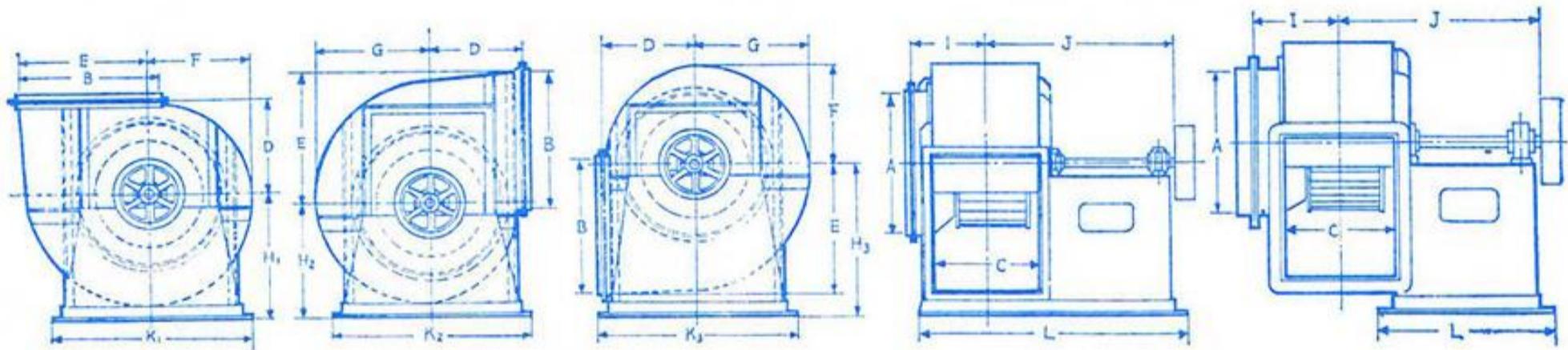
**Wind Force System
Multi-blade Fan Dimension Table
OP Type (Single Suction Double Bearings)**



No.	A	B	C	D	E	F	G	H			I	J	K			L
								H ₁	H ₂	H ₃			K ₁	K ₂	K ₃	
1½	246	240	187	175	231	174	198	228	204	286	144	152	360	360	360	247
2	328	320	250	225	308	232	264	294	262	363	175	227	490	460	460	310
2½	410	400	313	275	385	290	330	370	330	444	207	259	600	580	580	393
3	492	480	375	330	462	348	396	436	388	532	248	298	710	680	680	455
3½	574	560	437	380	539	406	462	512	456	619	279	334	815	800	800	537
4	656	640	500	440	616	464	528	578	514	706	325	375	915	900	900	600
4½	738	720	562	490	693	522	594	659	587	798	356	416	1050	1030	1030	692
5	820	800	625	540	770	580	660	725	645	875	388	448	1130	1130	1130	755
5½	902	880	687	590	847	638	726	801	713	962	419	484	1230	1230	1230	837
6	985	960	750	650	924	696	792	867	771	1050	475	520	1365	1365	1365	900
7	1150	1120	875	750	1080	812	924	999	887	1205	538	608	1530	1530	1530	1025
8	1310	1280	1000	850	1230	928	1060	1135	1003	1355	600	685	1690	1690	1690	1150
9	1480	1440	1130	950	1390	1050	1190	1290	1150	1540	665	765	1910	1910	1910	1330
10	1640	1600	1250	1065	1540	1160	1320	1420	1260	1705	755	830	2120	2120	2120	1450



**Wind Force System
Multi-blade Fan Dimension Table
OP Type (Single Suction Double Bearings)**

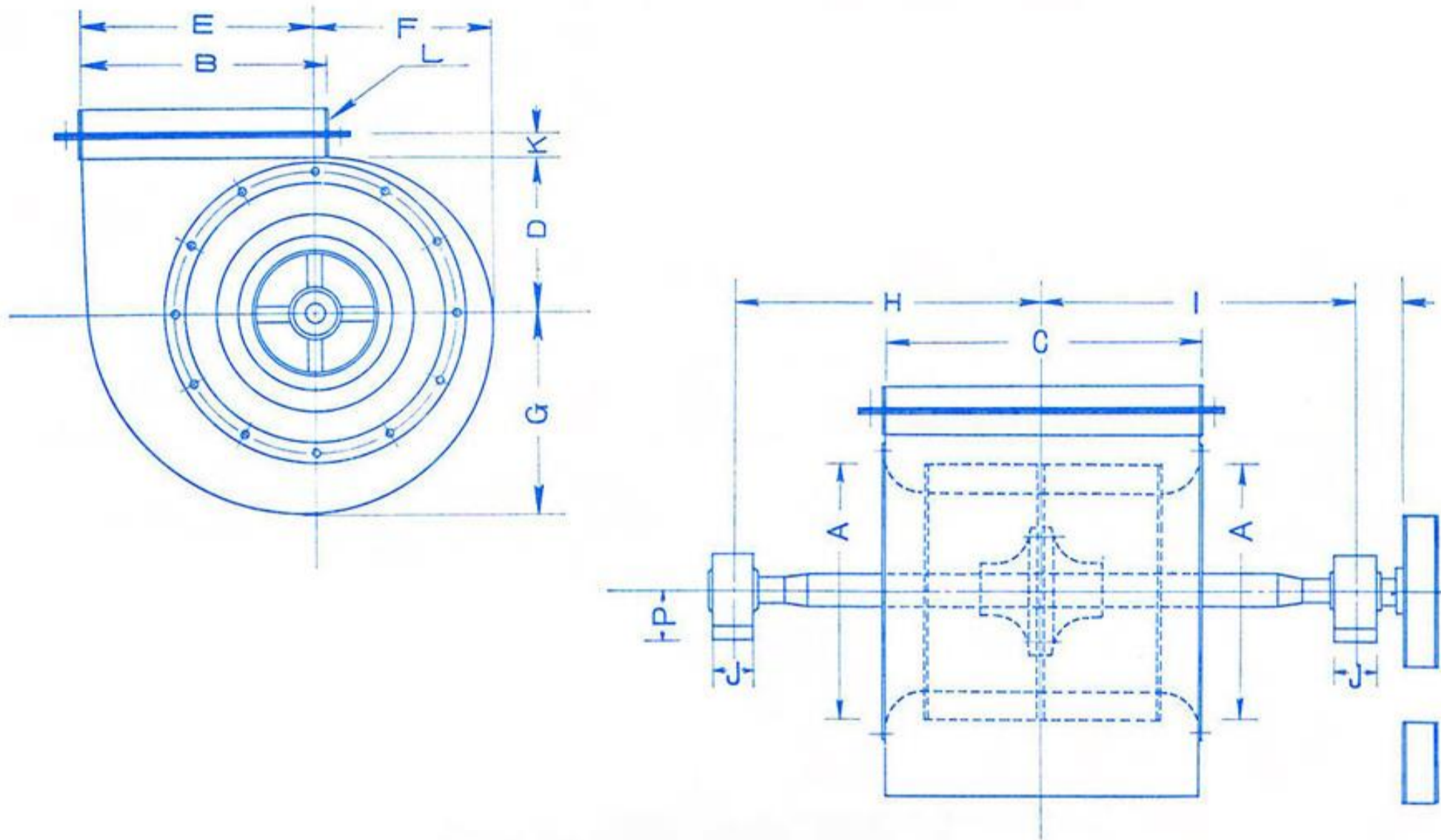


This type is from #1 to #1 3/4

No.	A	B	C	D	E	F	G	H			I	J	K			L
								H ₁	H ₂	H ₃			K ₁	K ₂	K ₃	
1 1/2	246	240	187	175	231	174	198	228	204	286	144	354	360	360	360	310
2	328	320	250	225	308	232	264	294	262	363	175	445	490	460	460	610
2 1/2	410	400	313	275	385	290	330	370	330	444	207	554	600	580	580	770
3	492	480	375	330	462	348	396	436	388	532	248	660	710	680	680	905
3 1/2	574	560	437	380	539	406	462	512	456	619	279	762	815	800	800	1060
4	656	640	500	440	616	464	528	578	514	706	325	820	915	900	900	1150
4 1/2	738	720	562	490	693	522	594	659	587	798	356	920	1050	1030	1030	1310
5	820	800	625	540	770	580	660	725	645	875	388	1020	1130	1130	1130	1440
5 1/2	902	880	687	590	847	638	726	801	713	962	419	1120	1230	1230	1230	1590
6	985	960	750	650	924	696	792	867	771	1050	475	1220	1365	1365	1365	1725
7	1150	1120	875	750	1080	812	924	999	887	1205	538	1425	1530	1530	1530	1990
8	1310	1280	1000	850	1230	928	1060	1135	1003	1355	600	1630	1690	1690	1690	2250
9	1480	1440	1130	950	1390	1050	1190	1290	1150	1540	665	1845	1910	1910	1910	2580
10	1640	1600	1250	1065	1540	1160	1320	1420	1260	1705	755	2035	2120	2120	2120	2830



Approximate Dimension of General-Purpose Double-Suction Type Multi-Blade Fan



#	Symbol	A	B	C	D	E	F	G	J	K	L	P	MP	FP	H	I
1		164	160	230	100	154	116	132	48	30	3 t 25×25	46				
1 ½		246	240	330	150	231	174	188	"	"	"	46				
2		328	320	440	200	308	232	264	"	"	"	48				
2 ½		410	400	537	250	385	290	330	54	40	30×30	55				
3		492	480	678	300	462	348	396	"	"	"	55				
3 ½		574	560	798	350	539	406	462	"	50	40×40	55				
4		656	640	880	400	616	464	528	57	"	"	60				
4 ½		738	720	1030	450	693	522	594	60	"	"	65				
5		820	800	1150	490	770	580	660	64	60	6 t 50×50	70				
5 ½		902	880	1250	540	847	637	726	68	"	"	75				
6		985	960	1334	600	924	696	792	95	"	"	100				

Performance Table of General-Purpose Double-Suction Type Multi-Blade Fan

(V-belt driven, air temperature in case of 20°C)

Static Pressure	No. Specification	No. 1 $\frac{1}{4}$	No. 1 $\frac{1}{2}$	No. 1 $\frac{3}{4}$	No. 2	No. 2 $\frac{1}{2}$	No. 3	No. 3 $\frac{1}{2}$	No. 4	No. 4 $\frac{1}{2}$	No. 5	No. 5 $\frac{1}{2}$	No. 6	Input Speed m/sec	Output Speed m/sec	Peripheral Spd m/sec
10	Air flow m ³ /min	15.3	22	30.1	39.3	61.3	88.2	120	157	200	245	297	352	3.9	4.4	8.6
	Rotation Spd r.p.m	932	780	669	586	468	389	335	293	261	234	214	195			
	Power B.Kw	0.05	0.07	0.10	0.13	0.22	0.30	0.40	0.55	0.70	0.86	1.04	1.22			
15	Air flow m ³ /min	18.8	27	36.7	48.2	75	107	147	192	244	300	362	432	4.7	5.4	12.3
	Rotation Spd r.p.m	1145	954	818	717	573	475	410	358	318	286	260	239			
	Power B.Kw	0.10	0.14	0.19	0.25	0.39	0.56	0.77	1.00	1.28	1.56	1.88	2.24			
20	Air flow m ³ /min	21.7	31.1	42.4	55.6	86.6	124	169	222	282	346	418	496	4.5	6.2	14.2
	Rotation Spd r.p.m	1322	1100	943	828	661	548	423	413	367	330	300	275			
	Power B.Kw	0.15	0.22	0.29	0.39	0.60	0.85	1.18	1.54	1.97	2.40	2.89	3.43			
25	Air flow m ³ /min	24.2	34.8	47.5	61.9	96.8	139	190	248	315	388	470	556	6.1	7.0	15.9
	Rotation Spd r.p.m	1480	1232	1057	925	739	613	529	462	411	370	336	308			
	Power B.Kw	0.21	0.31	0.41	0.54	0.84	1.19	1.66	2.16	2.74	3.39	4.05	4.83			
30	Air flow m ³ /min	26.6	38.2	52.1	69.2	106	152	208	273	345	425	515	609	6.7	7.7	17.4
	Rotation Spd r.p.m	1620	1350	1159	1033	810	672	580	507	451	405	369	337			
	Power B.Kw	0.28	0.39	0.54	0.75	1.11	1.57	2.18	2.85	3.62	4.42	5.39	6.33			
40	Air flow m ³ /min	30.7	44.1	60.2	78.4	121.5	176	240	315	399	491	594	704	7.8	8.9	20.1
	Rotation Spd r.p.m	1873	1560	1339	1172	936	776	670	586	521	468	426	390			
	Power B.Kw	0.43	0.61	0.84	1.10	1.66	2.42	3.36	4.39	5.36	6.84	8.28	9.77			
50	Air flow m ³ /min	34.3	49.3	67.2	87.8	137	197	269	352	446	549	664	790	8.7	9.9	22.5
	Rotation Spd r.p.m	2093	1744	1496	1310	1047	868	749	655	582	523	476	436			
	Power B.Kw	0.60	0.86	1.17	1.54	2.39	3.40	3.52	6.15	7.76	9.55	11.56	13.65			
60	Air flow m ³ /min	37.5	53.9	73.6	95.0	150	221	294	385	488	600	727	853	9.5	10.9	24.6
	Rotation Spd r.p.m	2290	1906	1637	1434	1146	950	819	716	637	572	521	478			
	Power B.Kw	0.78	1.13	1.53	2.01	3.13	4.45	6.14	8.02	10.2	12.5	15.1	18.0			
75	Air flow m ³ /min	42.0	60.4	82.4	107	188	241	329	431	546	671	813	964	10.6	12.2	27.5
	Rotation Spd r.p.m	2562	2135	1832	1604	1282	1063	917	803	713	640	583	534			
	Power B.Kw	1.1	1.58	2.15	2.54	4.39	6.24	8.65	11.3	14.3	17.5	21.2	25.1			
100	Air flow m ³ /min	48.5	69.6	95.0	124	194	278	381	497	618	795	937	1112	12.3	14.1	31.8
	Rotation Spd r.p.m	2960	2460	2112	1850	1480	1228	1062	925	822	739	672	616			
	Power B.Kw	1.69	2.42	3.30	4.32	6.70	9.62	13.4	17.3	21.9	27.0	32.5	38.6			

Note 1: Shaft motor brake power is capable of increasing 15%-20% of value on the table.

Note 2: Air flow can be increased to 40% in same machine.

Note 3: Direct types are specially designed.

